

Гидродинамическое моделирование воздействия лазерных импульсов умеренной интенсивности на вещество с помощью широкодиапазонных моделей теплофизических свойств

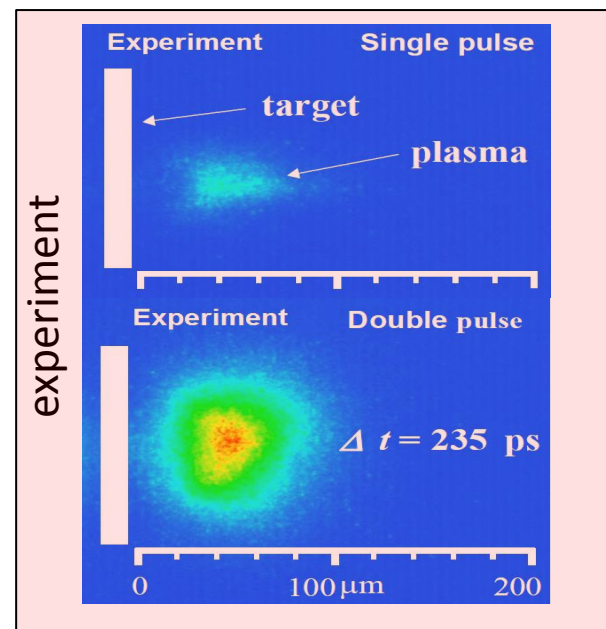
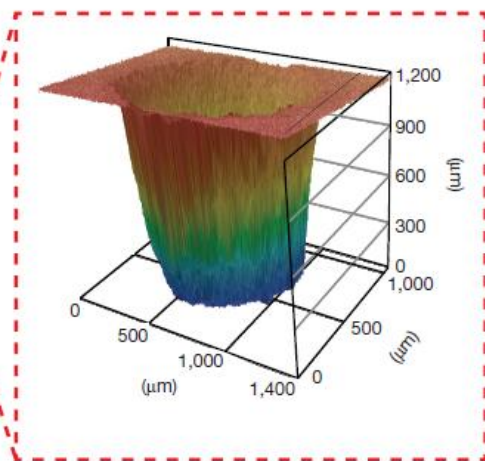
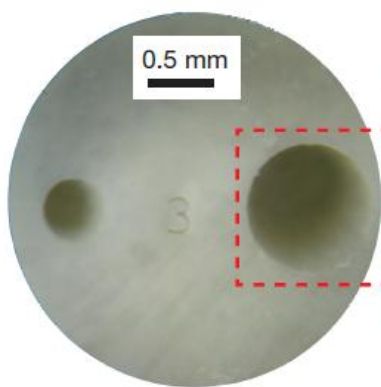
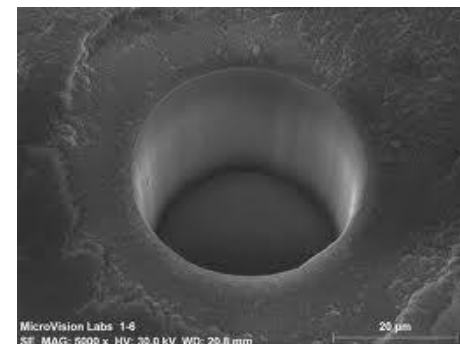
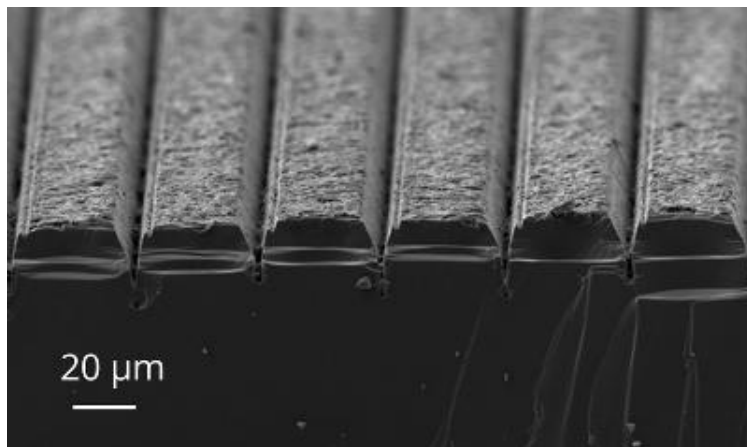
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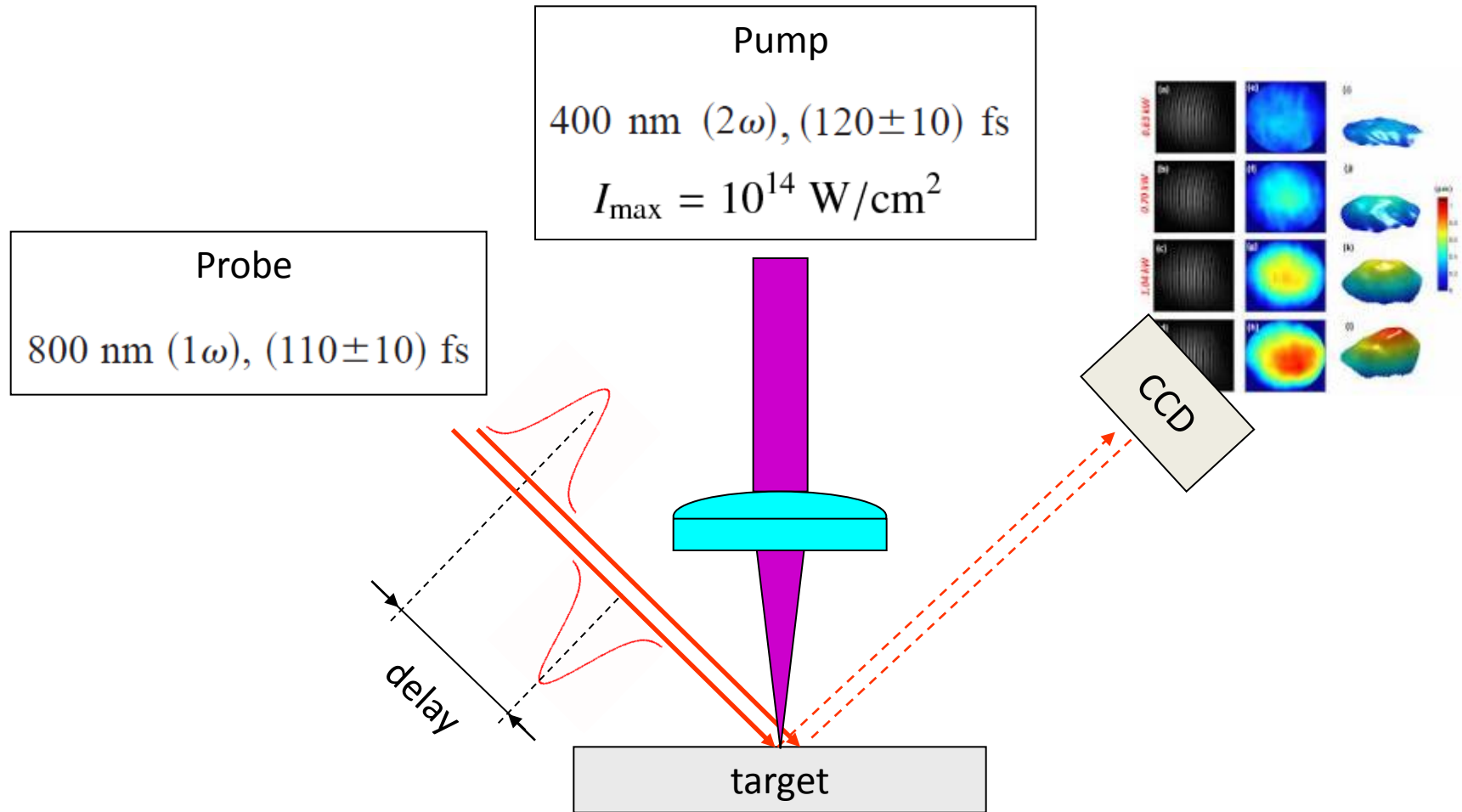
Мотивация: сверление, спектроскопия, наночастицы, преплазма



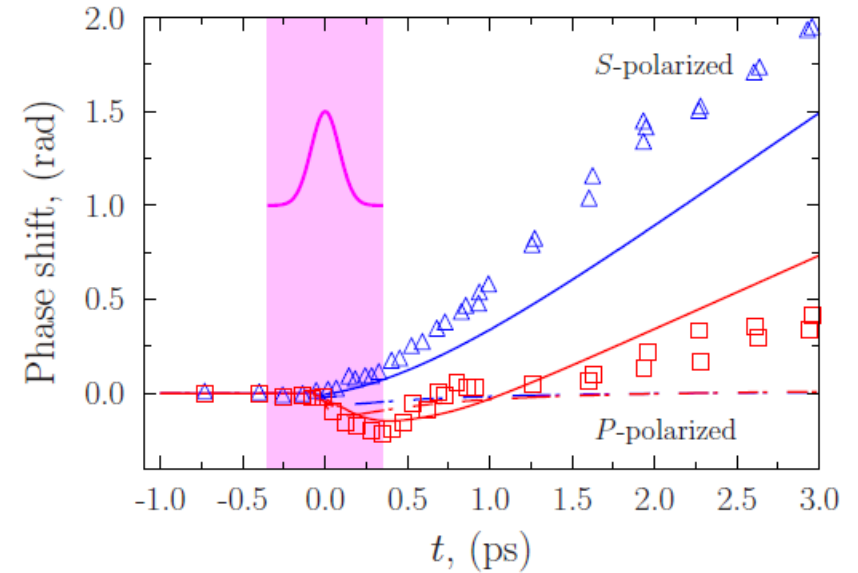
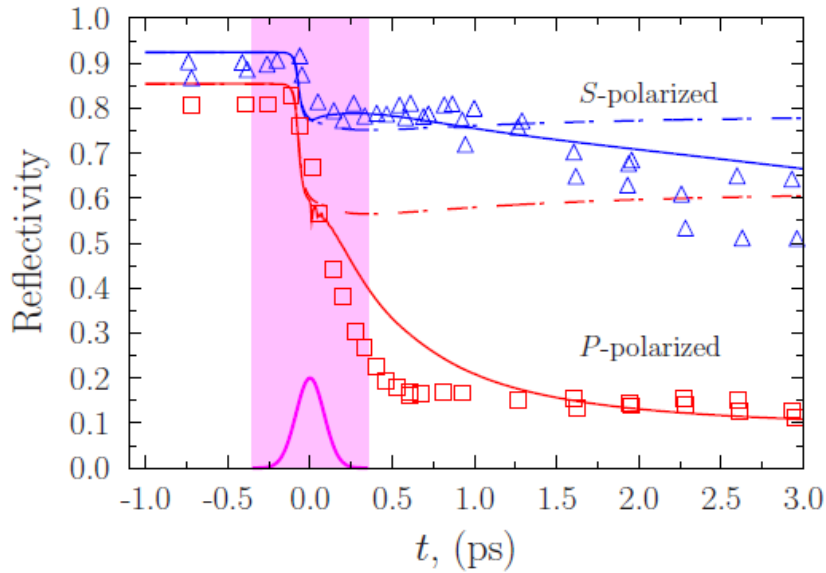
Model

- Two-temperature hydrodynamics
- Helmholtz wave equation
- Wide-range multi-phase equation of state
- Wide-range permittivity and conductivity

Pump-probe technique



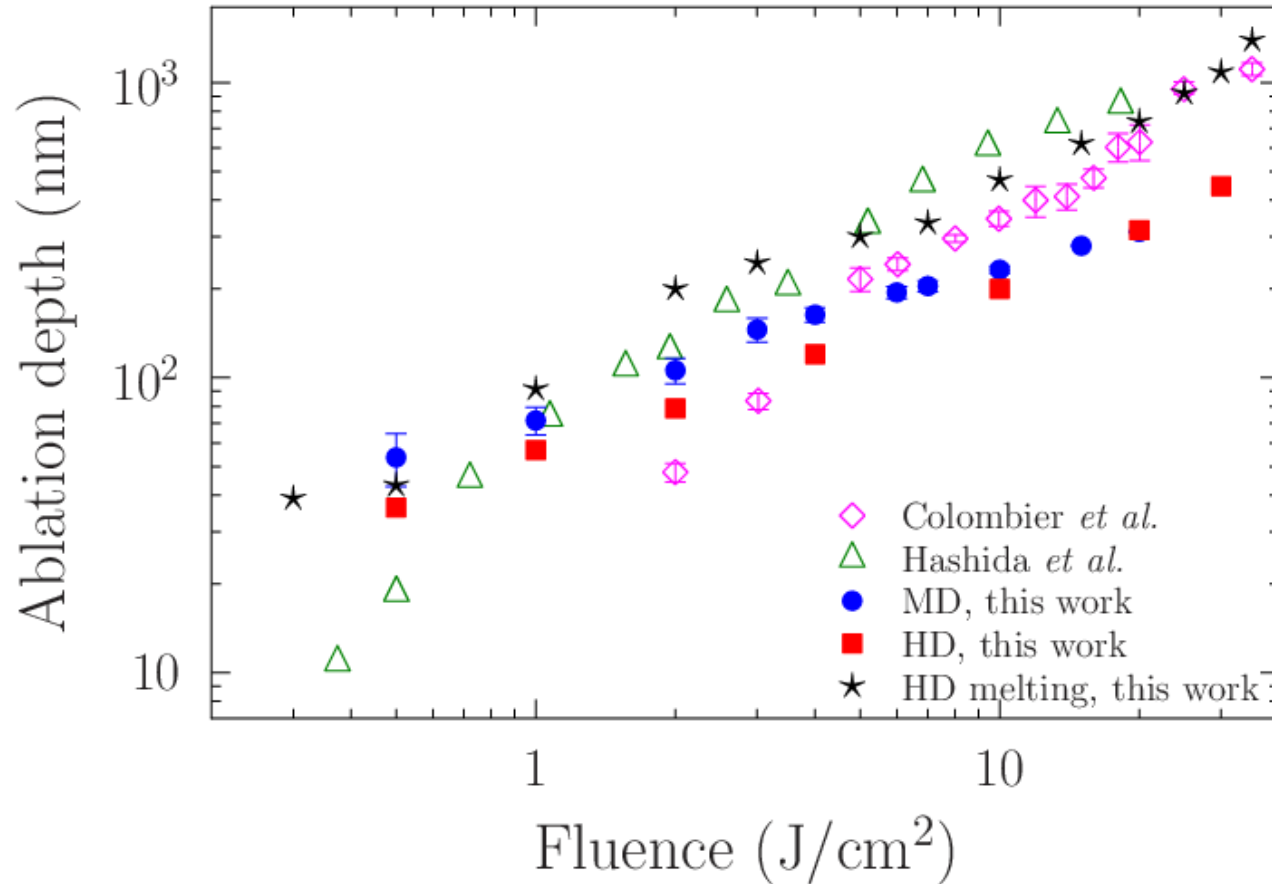
Моделирование s- и p-поляризованных импульсов



Отражение s- и p-поляризованных импульсов

Сдвиг фазы s- и p-поляризованных импульсов

Depth vs Fluence for 800 nm, 100 fs pulse, Al



M. Povarnitsyn *et al.* Appl. Surf. Sci., 357 (2015)

Ablation efficiency

Aluminum

$$E_{\text{sub}} \approx 12 \text{ kJ/g}$$

$$F = 10 \text{ J/cm}^2$$

$$\rho = 2.7 \text{ g/cm}^3$$

$$\Delta_{\text{max}} \approx 3 \text{ }\mu\text{m}$$

$$\Delta_{\text{exp}} \approx 300 \text{ nm}$$

800 nm, 100 fs

Effectiveness $\approx 10\%$



LETTER

Ablation-cooled material removal with ultrafast bursts of pulses

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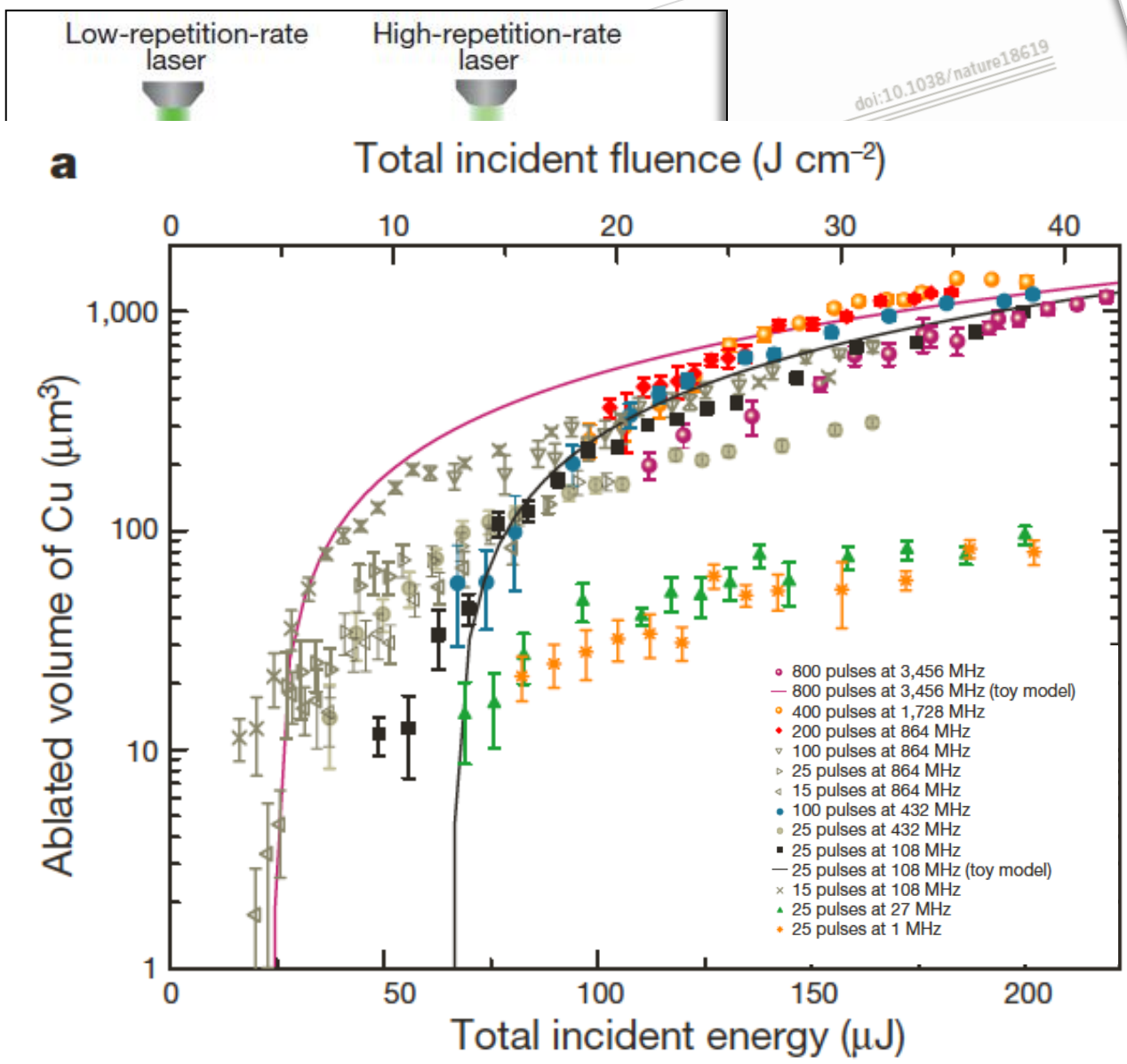
The use of femtosecond laser pulses allows precise and thermal-damage-free removal of material (ablation) with wide-ranging scientific¹⁻⁵, medical⁶⁻¹¹ and industrial applications¹². However, its potential is limited by the low speeds at which material can be removed^{1,9-11,13} and the complexity of the associated laser technology. The complexity of the laser design arises from the need to overcome the high pulse energy threshold for efficient ablation. However, the use of more powerful lasers to increase the ablation rate results in unwanted effects such as shielding, saturation and collateral damage from heat accumulation at higher laser powers^{6,13,14}. Here we circumvent this limitation by exploiting ablation cooling, in analogy to a technique routinely used in aerospace engineering^{15,16}. We apply ultrafast successions (bursts) of laser pulses to ablate the target material before the residual heat deposited by previous pulses diffuses away from the processing region. Proof-of-principle experiments on various substrates demonstrate that extremely high repetition rates, which make ablation cooling possible, reduce the laser pulse energies needed for ablation and increase the efficiency of the removal process by an order of magnitude over previously used laser parameters^{17,18}. We also demonstrate the removal of brain tissue at two cubic millimetres per minute and dentine at three cubic millimetres per minute without any thermal damage to the bulk^{9,11}. Ablation is the evaporative removal of a material when its temperature reaches a critical value. Because the ablated material is physically carried away, the temperature of the remaining material is also removed. Ablation cooling, which has been used during the atmospheric re-entry of spacecraft, is a minimal-loss process that does not require any external energy source.

time, τ_0 , is proportional to δ^2/α , where δ is the depth or the lateral radius (whichever dimension is smaller) of the section of the material to be ablated and α is its thermal diffusivity. For a train of N pulses, the temperature of the target surface that is encountered by the $(n+1)$ th pulse is given by $T_{n+1} = T_n + \delta T$, where $\delta T = \Delta T / \sqrt{1 + \tau_R/\tau_0}$ is the small net increase in target temperature by a single pulse and τ_R is inverse of the repetition rate. Ablation occurs when the temperature exceeds a critical value T_c . For the traditional regime of ultrafast ablation, the repetition rate is low ($\tau_R \gg \tau_0$) and each pulse must be energetic enough to cause ablation ($\Delta T > T_c - T_0$, where T_0 is the initial surface temperature). The ablation-cooled regime corresponds to $\tau_R \lesssim \tau_0$. In this regime, the energy of the individual pulses can be lower than the ablation threshold because temperature builds up from pulse to pulse and ablation starts after the m th pulse in the train, where $m = (T_c - T_0 - \Delta T + \delta T) / \delta T$. The volume of the ablated material is given by $V_{\text{ablated}} = \beta [N - u(T_c - T_0 - \Delta T)m] E_p u(N - m)$, where β is a proportionality factor and u is the Heaviside (unit step) function. The thermal energy that diffuses into the bulk of the target owing to cooling between the pulses is

$$E_{\text{heat}} = \alpha(T_c - T_0) \left(1 - \frac{1}{\sqrt{1 + \tau_R/\tau_0}} \right) (N - m) E_p + \alpha(\Delta T - \delta T) m E_p. \text{ For } \tau_R \rightarrow \infty, \lim E_{\text{heat}} = \alpha(T_c - T_0) N E_p.$$

The toy model makes two main predictions for the ablation-cooled regime—both are confirmed by numerical solutions of the heat diffusion equation (see Supplementary Information section 2 for details) as well as the experiments described below. The first is that increasing the repetition rate reduces the heating of surrounding regions (Fig. 1b, c and Supplementary Fig. 1). Because less of the deposited laser energy is lost to heat diffusion ($\lim_{\tau_R \rightarrow 0} E_{\text{heat}} = 0$), the ablation efficiency is higher than for the traditional regime (Supplementary Fig. 3). It states that the pulse energy can be decreased if the number of pulses is simultaneously increased in proportion, without a decrease in ablation efficiency (Fig. 1d). This is necessary for the ablation-cooled regime, because the energy of the ablated material and ejected particles is conserved.

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z (290 ps)

0 pulses

C. Kerse *et al.*, Nature 537, 84 (2016)

$\tau = \alpha(T_c - T_0)NE_p$
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 Ablation is the evapora-
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 energy contained in the ablat-
 temperature of the re-
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 minimal mass

fusion equa-
 as well as the exper-
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 and ejected par-
 effi-

Simulation of ultrafast bursts of subpicosecond pulses: In pursuit of efficiency

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Using a hydrodynamic two-temperature model, we simulate multi-pulse laser ablation of an aluminum bulk target. The results of modeling demonstrate that the effectiveness of the multi-pulse ablation increases an order of magnitude in comparison to a single-pulse surface of the same energy, while the repetition rate grows up to several GHz because the material does not cool down substantially between successive pulses. To prevent the shielding and suppression effects, the fluence of each pulse in the burst should have a subthreshold value to avoid the generation of slow moving ablated condensed-phase nanolayers. The obtained results are consistent with recent experiments on ablation by ultrafast bursts of ultrashort pulses. *Published by AIP Publishing.*

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Subpicosecond laser processing of materials is widely used in scientific,^{1,2} medical,^{3,4} and industrial applications.^{5,6} Basic mechanisms of ultrashort ablation of metals have been described in several fundamental papers.⁷⁻⁹ In comparison to nanosecond pulses, a subpicosecond single-pulse (SP) laser deposition makes it possible to ablate materials more effectively as the energy dissipation due to thermal diffusion decreases. Typical subpicosecond single-pulse (SP) laser ablation thresholds for metals were measured to be of the order of 0.1–0.5 J/cm²,^{10,11} while a pulse of 10 J/cm² carries away about 100–200 nm of matter. To further gain the ablation efficiency, several approaches were proposed such as pulse tailoring¹² and multi-pulse (MP) irradiation.¹³ Besides, Zambeyev and Guo¹⁴ observed a significant absorption of gold due to nanostructural surface modification. However, femtosecond laser ablation. However, a noticeable increase in the absorption of gold due to nanostructural surface modification was observed.¹⁵ or substantial

study mechanisms responsible for such a record increase in ablation efficiency.

A one-dimensional two-temperature hydrodynamic model²¹ was developed and previously used for the investigation of SP and DP ablation of metals. The validity of the model was confirmed by comparison with the experimentally obtained ablation depth for several metals in SP¹¹ and DP^{16,17} regimes. In the case of MP ablation, the model should account for not only the laser light interaction with a target but also the propagation in the plume generated by previous pulses. Solving the Helmholtz wave equation for the laser electric field envelope, the absorption and reflection are calculated for an arbitrary profile of permittivity, which is a function of thermodynamic parameters obtained from the hydrodynamic equations. The corresponding wide-range expression for the permittivity is used in the form $\epsilon = \epsilon_{pl} + (\epsilon_{met} - \epsilon_{pl}) \exp(-AT_e/T_F)$, where T_F is the Fermi temperature and $A = 0.2$ is the fitting parameter adjusted to describe the self-reflectivity experiments for aluminum.²² The approximation contains the Drude-like limit $\epsilon_{met}(\omega_L, \rho, T_e, T_i)$ of solid state²³ and the plasma limit $\epsilon_{pl}(\omega_L, \rho, T_e)$ of the plasma.²⁴ Here, ω_L is the laser frequency, ρ is the electron density, T_e and T_i are the electron and ion temperatures, and ϵ_{pl} is the dielectric function of the plasma.



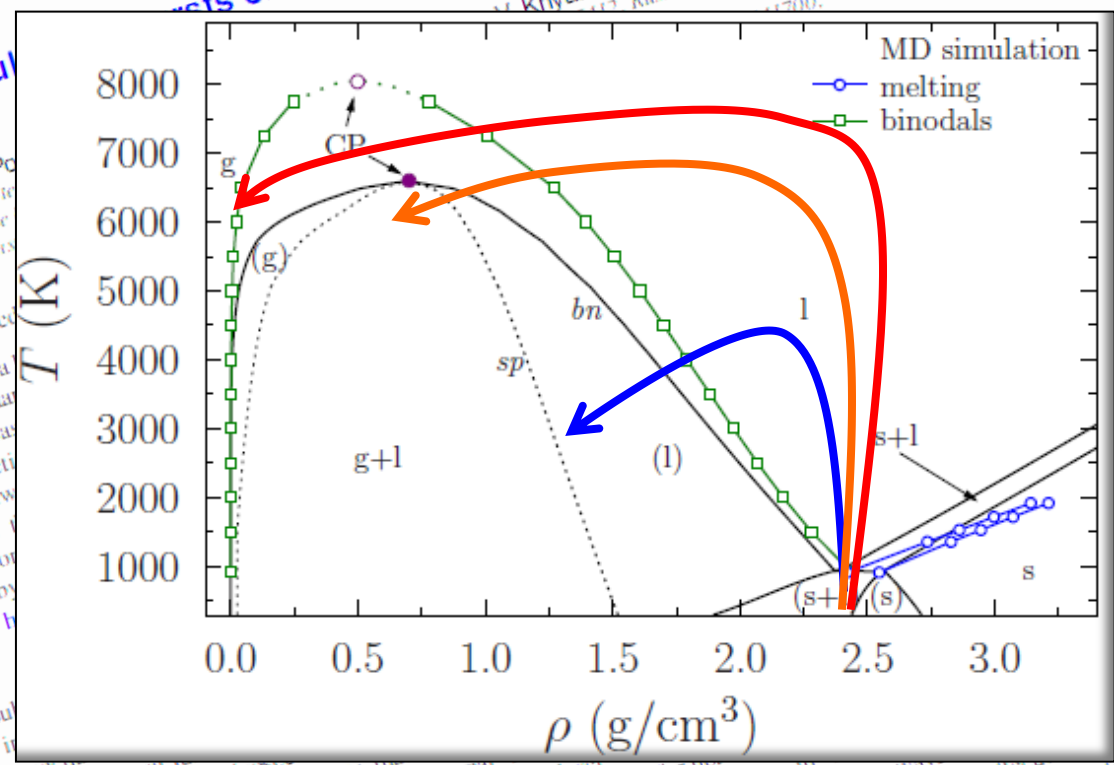
APPLIED PHYSICS LETTERS 112, 051603 (2018)
 Effects of subpicosecond pulses: In pursuit

Simulation of ultrafast
 of efficiency

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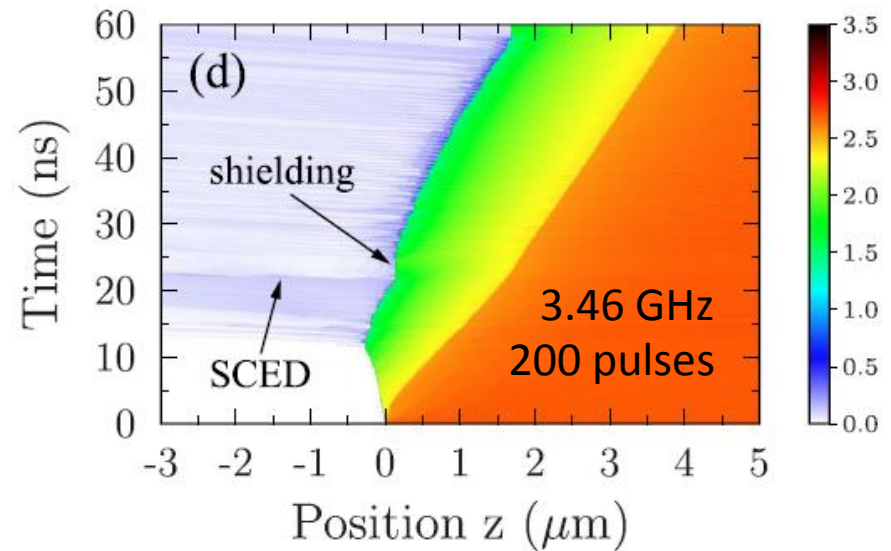
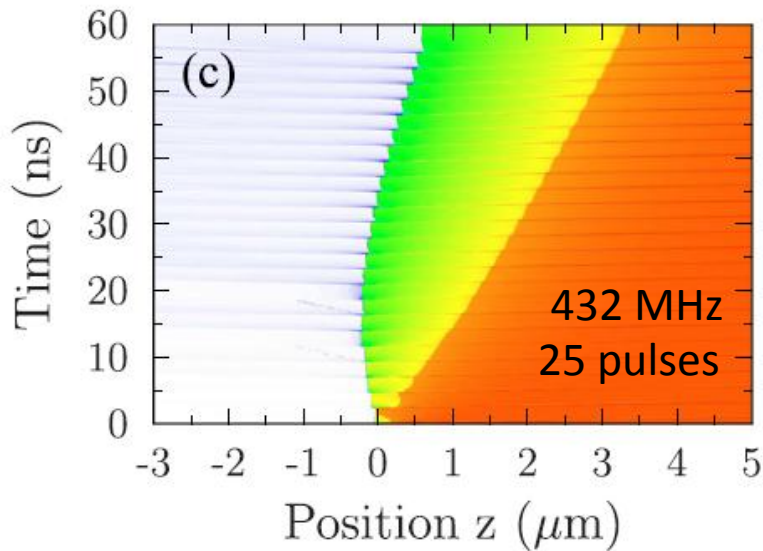
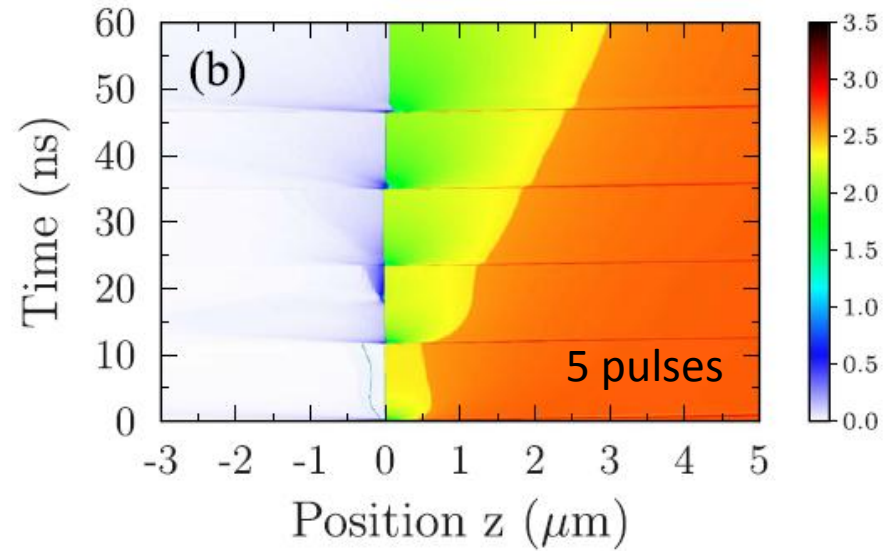
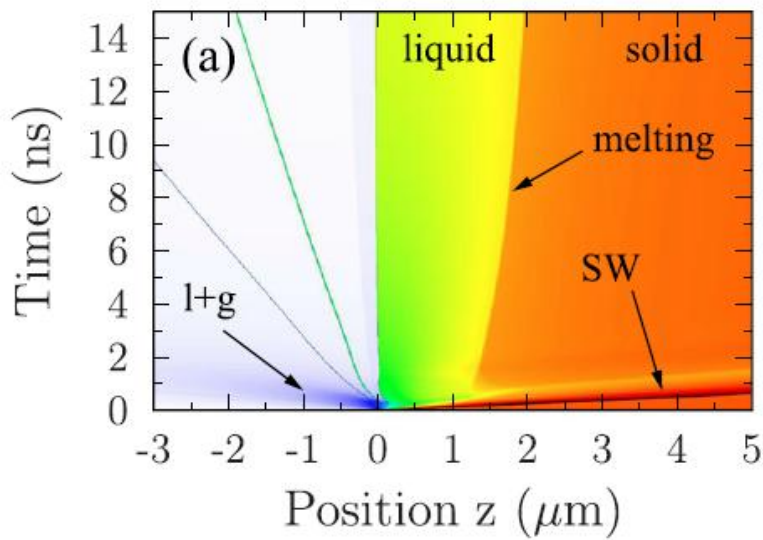
Using a bulk target, the
 increase in the repetition
 rate between pulses in
 the femtosecond laser
 can be achieved by



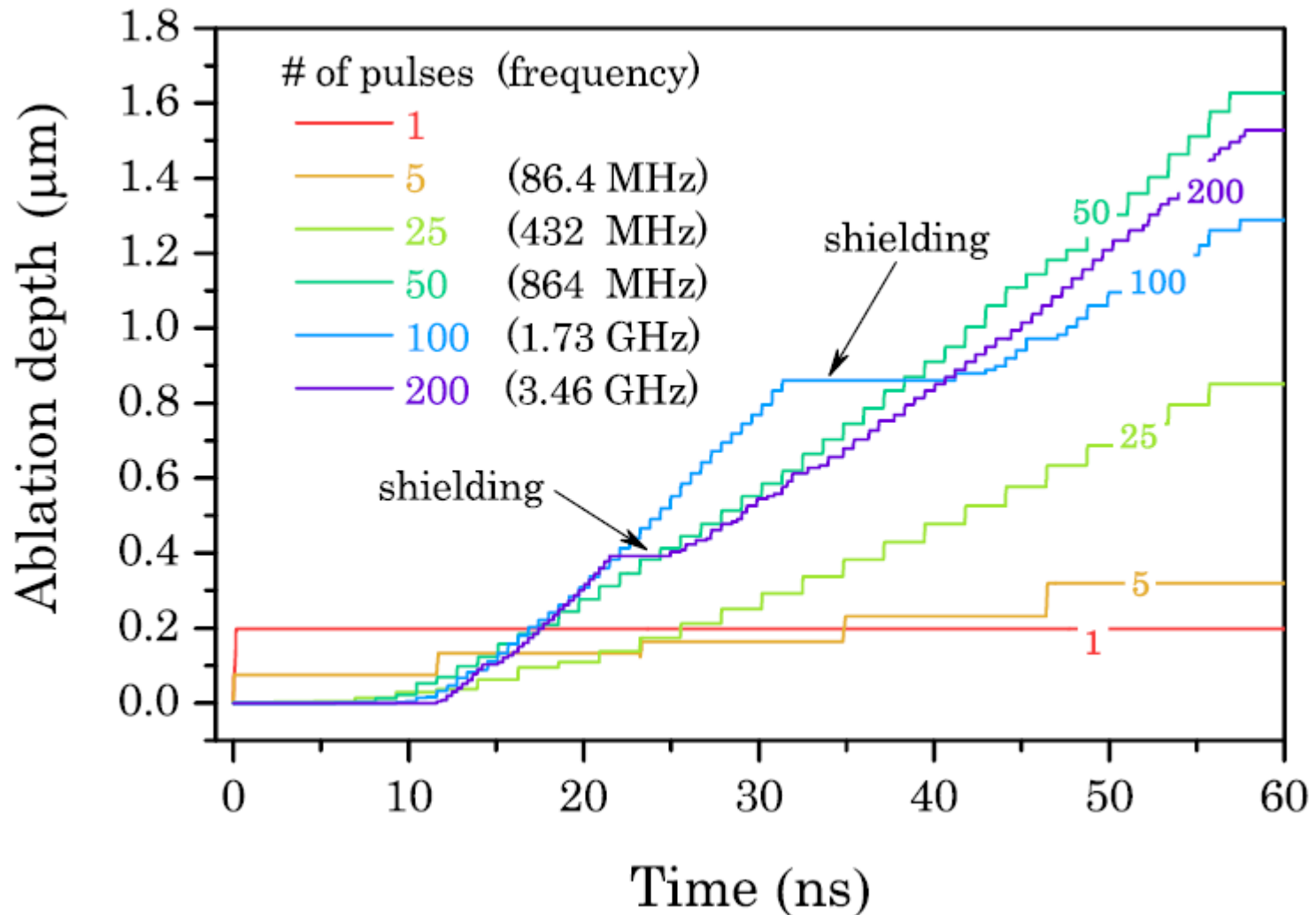
increase in
 dynamic
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 of the model
 experimentally
 and DP^{16,17}
 should account
 get but also the
 previous pulses.
 laser electric field
 calculated for an
 for the
 propagation in
 Solving the Helmholtz wave
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 A is a fitting parameter adjusted to describe the
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 information contains the DP-like spot $\epsilon_{ns}(\omega_L, \rho, T_e, T_i)$ of the
 solid state.²³ Here, ω_L is the laser frequency, ρ is the
 and T_i are the electron and ion tem-
 peratures, respectively. The dielectric function
 and conductivity and

M. Povarnitsyn et al., Appl. Phys. Lett. 112, 051603 (2018)

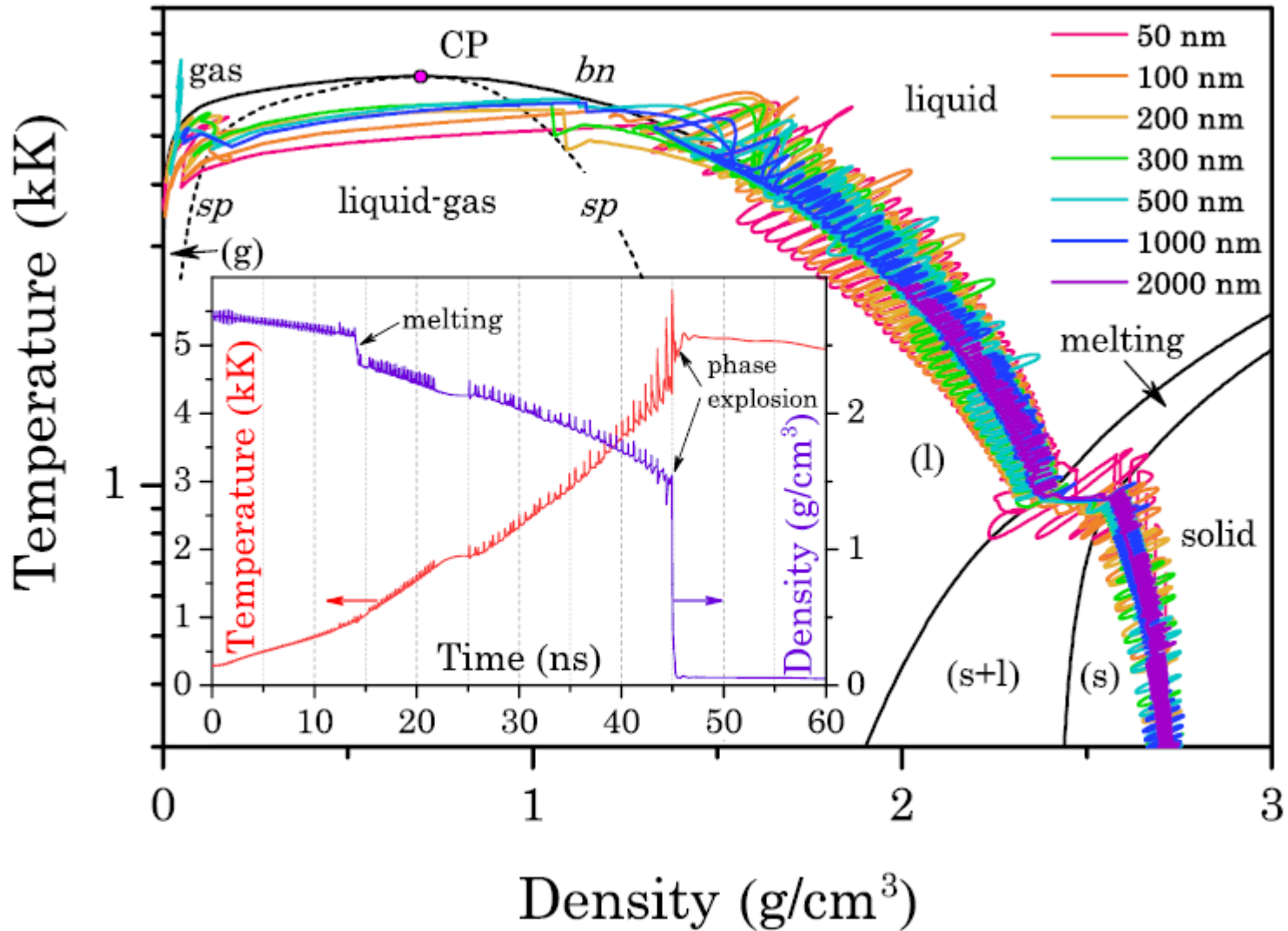
Al; 1, 5, 25 and 200 pulses, 20 J/cm²



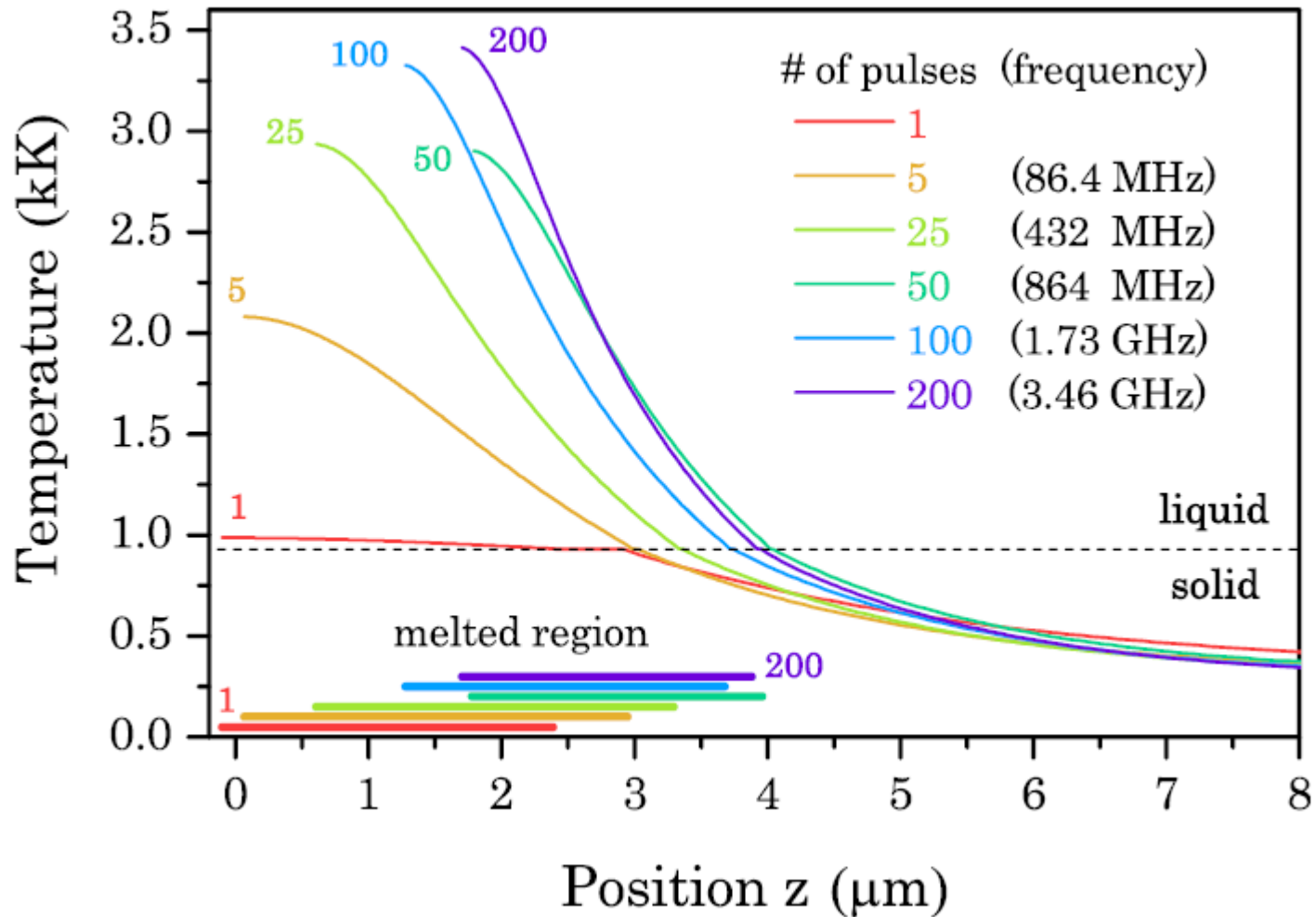
Ablation rate, 20 J/cm²



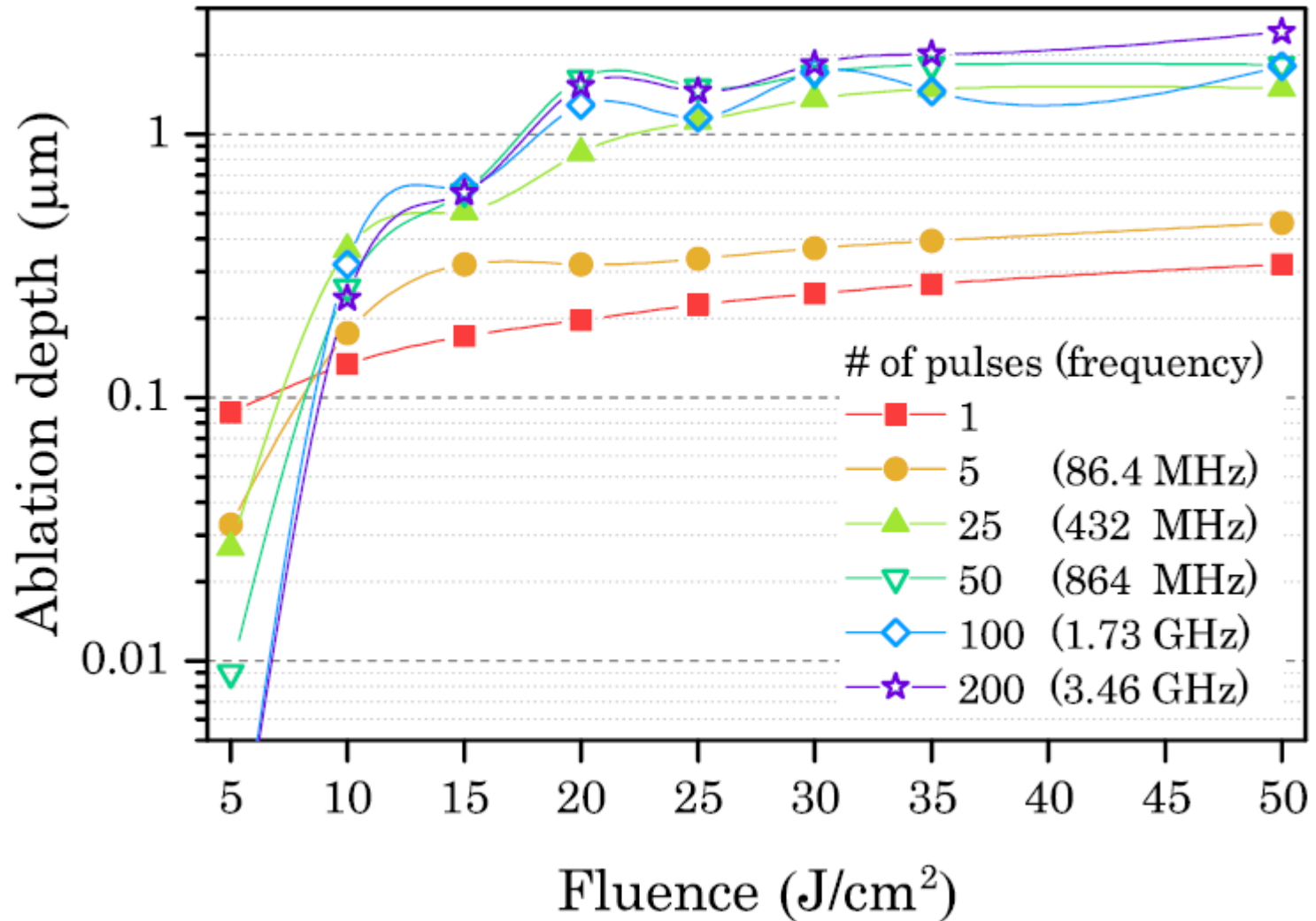
200-pulse ablation



Temperature inside the target at 60 ns



Ablation depth vs. Fluence



Conclusions

- Multi-pulse ablation: rate increases with the intraburst repetition rate growth
- Material surface does not cool down substantially between successive pulses
- To prevent the shielding and suppression: the fluence of each pulse in the burst has a sub-threshold value
- Multiple pulses can guide thermodynamic trajectories along the binodal to the critical point
- Optical and transport properties in liquid-gas region?